

| Patrón (Standard) | UBP (UUT) | Error (Error) | E.M.P (Tolerance) | Incertidumbre (Uncertainty) |            |
|-------------------|-----------|---------------|-------------------|-----------------------------|------------|
| 23.3 μm           | 21 μm     | -2.30 μm      | ± 3 μm            | ±                           | 5.8E-01 μm |
| 51.6 μm           | 50 μm     | -1.60 μm      | ± 3 μm            | ±                           | 5.8E-01 μm |
| 124.6 μm          | 123 μm    | -1.60 μm      | ± 3 μm            | ±                           | 6.1E-01 μm |
| 250.3 μm          | 249 μm    | -1.30 μm      | ± 3 μm            | ±                           | 6.9E-01 μm |
| 486.0 μm          | 485 μm    | -1.00 μm      | ± 3 μm            | ±                           | 9.4E-01 μm |
| 963.0 μm          | 962 μm    | -1.00 μm      | ± 3 μm            | ±                           | 1.6E+00 μm |

| Patrón (Standard) |          | UBP (UUT) | Error (Error) | E.M.P (Tolerance) | Incertidumbre (Uncertainty) |  |
|-------------------|----------|-----------|---------------|-------------------|-----------------------------|--|
| DISCO 0.253 mm    | 0.255 mm | 0.253 mm  | -0.002 mm     | ± 3 µm            | ± 6.9E-01 µm                |  |
| DISCO 0.479 mm    | 0.481 mm | 0.479 mm  | -0.002 mm     | ± 3 µm            | ± 9.4E-01 µm                |  |
| DISCO 1.011 mm    | 1.014 mm | 1.011 mm  | -0.003 mm     | ± 3 µm            | ± 1.6E+00 µm                |  |
| DISCO 2.032 mm    | 2.035 mm | 2.032 mm  | -0.003 mm     | ± 3 µm            | ± 1.6E+00 µm                |  |
| DISCO 4.064 mm    | 4.066 mm | 4.064 mm  | -0.002 mm     | ± 3 µm            | ± 1.6E+00 µm                |  |
| DISCO 6.100 mm    | 6.103 mm | 6.100 mm  | -0.003 mm     | ± 3 µm            | ± 1.6E+00 µm                |  |
| DISCO 9.150 mm    | 9.152 mm | 9.150 mm  | -0.002 mm     | ± 3 µm            | ± 1.6E+00 µm                |  |